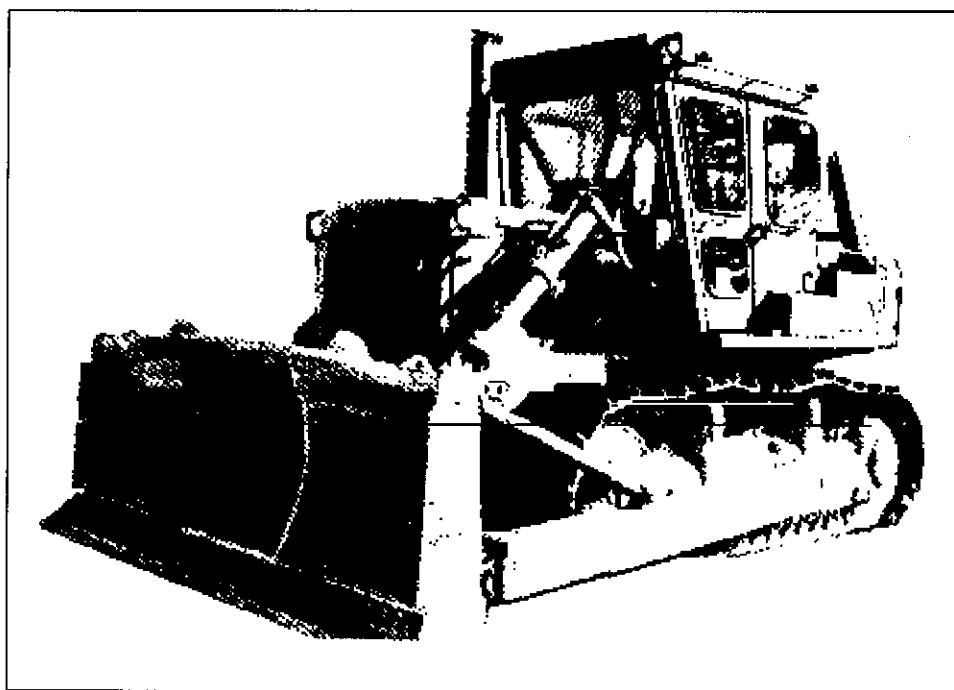


**STATEMENT
OF
WORK (SOW)**

REBUILD

**TRACTOR, MEDIUM, FULL
TRACKED, MODEL D7G**



NSN 2410-01-155-1588

EFFECTIVE DATE: 1 OCTOBER 2003

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**STATEMENT OF WORK FOR THE
TRACTOR, MEDIUM, FULL TRACKED
NSN 2420-01-155-1588, MODEL D7G**

1.0 SCOPE. This Statement of Work (SOW) along with the U.S. Marine Corps REBUILD Standard RS 08757A-50 establishes and sets forth tasks and identifies the work efforts that shall be performed by the contractor in the REBUILD of the Tractor, Medium, Full Tracked, Model D7G. This document contains the minimum requirements to assemble, integrate, make fully operational, calibrate, install, test and inspect the Tractor, Medium, Full Tracked, Model D7G, hereafter referred to as the D7G Tractor, to a serviceable condition (Condition Code "A"). Condition Code "A" is defined as "serviceable/issuable without qualification, new, used, repaired or reconditioned material which is serviceable and issuable to all customers without limitation or restriction. Includes material with more than six months shelf-life remaining. The National Stock Number (NSN) 2410-01-155-1588 shall be known as the D7G Tractor. This SOW along with RS 08757A-50 covers the minimum requirements applicable to the restoration of the D7G Tractor.

Additionally, RS 08757A-50 sets forth guidelines within which the D7G Tractor shall be refurbished, repaired and restored. The basic configuration of the D7G Tractor is established by Stock List (SL)-4-08757A and Modification Instruction (MI)-08757A-35/1. All materiel (including repair parts) shall be provided by the Contractor. Installation and testing shall be performed by the Contractor. All special tools and test equipment required to perform any task on the D7G Tractors are listed in RS 08757A-50. and shall be provided by the Contractor.

1.1 Background. REBUILD is defined as "That maintenance technique that determines the repair necessary to restore equipment components and/or assemblies to a prescribed maintenance serviceability and standard that approximates the original or new condition in appearance, performance, and life expectancy." The Contractor shall disassemble all assemblies/sub-assemblies, inspect, test, repair and/or replace. All worn parts/components that are beyond the specified tolerances and wear limits shall be replaced.

2.0 APPLICABLE DOCUMENTS. The following documents form a part of this SOW to the extent specified. Unless otherwise specified, issues of these documents are those listed in the Department of Defense Index of Specifications and Standards (DODISS) and supplement thereto which are in effect on the date of solicitation. In the event of conflict between the documents referenced herein and the contents of this SOW, the contents of this SOW shall be the superseding requirement.

2.1 Military Standards

MIL-STD-129	Marking for Shipment and Storage
MIL-STD-130	U.S. Military Property, Identification Marking of
MIL-STD-642	Identification Marking of Combat and Tactical Transport Vehicle

2.2 Other Government Documents And Publications. The issues of those documents cited below shall be used.

ATPD 2241	Vehicles, Wheeled: Preparation For Shipment and Storage of
MI-08757A-35/1	Modify Battery Box Cover
TI 08757A-25/2	Instructions for Installation of 8 Pin Military Standard Receptacle
TM 4750-15/1	Painting and Registration Marking for Marine Corps Combat and Tactical Equipment.
TM 4795-34/2	Corrosion Prevention and Control
TM 08757A-14/1	Tractor, Medium, Full Tracked, Model D7G
RS 08757A-50	REBUILD Standard, Tractor Medium, Full Tracked, Model D7G
SL-4-08757A	Repair Parts List
DoD 4000.25-1-M	MILSTRIP Manual
<u>Military Handbooks (For Guidance)</u>	
MIL-HDBK-61	Configuration Management Guidance

2.3 Industry Standards

ANSI/ISO/ASQC Q9002-1994	Quality Systems-Model for Quality Assurance in Production, Installation, and Servicing
<u>Industry Standards (For Guidance)</u>	
ANSI/EIA-649	National Consensus Standards for Configuration Management

Copies of Military Standards and Specifications are available from the DOD Single Stock Point, Document Automation Production Service, Building 4/D, 700 Robbins Avenue, Philadelphia, PA 19111-5094, Telephone (215) 697-2179 or DSN 442-2179, or <http://www.dodssp.daps.mil>. Copies of other government documents and publications required by contractors in connection with specific SOW requirements shall be obtained through the

Contracting Officer: Contracts Department (Code 891), P.O. Drawer 43019, 814 Radford Blvd., Marine Corps Logistics Bases, Albany, Georgia 31704-3019, commercial telephone number (229) 639-6761 or DSN 567- 6761. Copies of engineering drawings, if applicable, shall be obtained from Supply Chain Management Center, Attn: Code 583-1, 814 Radford Blvd., Suite 20320, Albany, Georgia 31704-0320, commercial telephone number (229) 639-6410 or DSN 567-6410.

3.0 REQUIREMENTS.

3.1 General Tasks. In fulfilling the specified requirements, the Contractor shall render, yet shall not be limited to the following tasks.

a. Provide materials, labor, facilities, repair parts and services necessary to troubleshoot, test, diagnose, engineer, integrate, install, repair and calibrate as required to make fully operational, the D7G Tractors.

b. Conduct final-on-site testing for witness by Marine Corps System Command (MCSC). (Code CSLE), Albany, Georgia and/or their representatives.

c. The Contractor shall be responsible for all structural, electrical and mechanical requirements associated with the repair and restoration of the D7G Tractors.

3.2 REBUILD Objective And Functions. After REBUILD, the D7G Tractors shall have as a minimum the following characteristics:

a. Reliable as per system specifications

b. Maintainable

c. Serviceable (Condition Code "A")

d. Latest Marine Corps Configuration

e. All vehicle systems and components shall operate as designed intended.

f. All D7G Tractors shall have a like new appearance.

3.3 Specific Tasks. The following tasks describe the different phases for the REBUILD of the D7G Tractors.

Phase I	Pre-Induction (Initial Inspection)
Phase II	REBUILD
Phase III	Inspection, Testing and Acceptance
Phase IV	Packing, Handling, Storage and Transportation (PHS&T)

3.3.1. Phase I Pre-Induction.

a. The Contractor shall inspect in detail all vehicles transported to the Contractor for REBUILD under provisions of this SOW using the Configuration Inspection Checklist and Section IV (Troubleshooting) of TM 08757A-14/1. The Contractor shall ensure that the inspection is sufficient to determine the condition of the inspected vehicle and the extent of work and repair parts required. The findings of this inspection shall be annotated on the D7G Tractor Initial Inspection Checklist (Appendix A of this SOW) and shall be maintained and made available upon request by MCSC (Code CSLE), Albany, Georgia and/or their Representatives. The D7G Tractor Initial Inspection Checklist may be duplicated in a electronic data base and maintained in that data base. If data is selected to be provided electronically to MCSC (Code CSLE), Albany, Georgia and/or their Representatives, the Data base program must be agreed to by both the Contractor and MCSC (Code CSLE), Albany, Georgia.

b. Test equipment, as identified in TM 08757A-14/1, shall be used to determine that assemblies and subassemblies meet prescribed reliability, performance, and work requirements. In those cases when conformance to the SOW cannot be certified through existing inspection and testing procedures and by use of diagnostic equipment, the assembly shall be removed, disassembled, inspected, tested and repaired to the degree necessary to assure full conformance with this SOW.

c. Oil seals and gaskets leakage. Evidence of lubricating or hydraulic oils passing through or around a seal is in itself not a defect; however, consideration must be given to the fluid capacity in the item being checked/inspected. Inspection shall normally be performed during and immediately following an operational test, but not sufficient duration to allow the fluids to return to ambient temperatures. The following shall be used as a guide in determining degree of oil loss:

1. Class I - Seepage of fluid (indicated by wetness or discoloration) not great enough to form drops.

2. Class II - Leakage of fluid great enough to form drops, but not enough to cause drops to fall from the item being checked/inspected.

3. Class III - Leakage of fluid great enough to form drops that fall from the item being checked/inspected.

A CLASS I OR II LEAK, EXCEPT FUEL SYSTEM, BRAKE SYSTEM, AND POWER STEERING SYSTEMS IS AN ACCEPTABLE CONDITION AT ANY TIME AND DO NOT REQUIRE CORRECTIVE ACTION.

3.3.2 PHASE II - REBUILD. After Pre-Induction Tests and Inspections have been completed, repair of the D7G Tractor shall be accomplished in accordance with this SOW and RS 08757A-50. Deficiencies noted on the D7G Tractor Initial Inspection Checklist during Phase I shall be repair/replaced. Components or assemblies shall be disassembled for replacement of mandatory parts. Mandatory Replacement Parts List is contained in RS 08757A-50, Table 2-1.

Winch Controls. Each D7G Tractor shall contain winch control group number 5R6959 (NSN 3950-01-323-9893). The winch control group number 5R6959 is a component of the Marine Corps basic D7G Tractor configuration and is a requirement for each D7G Tractor. If the winch control group number 5R6959 is not installed or is missing, the Contractor shall install the winch control group number 5R6959 as part of this SOW work effort.

The D7G Tractors provided to the contractor for repair under the provisions of this SOW should not contain any components that are not identified in SL-4-08757A and the MIs and TIs identified in this SOW. If other components are found, the contractor shall inform MCSC (Code CSLE), Albany, Georgia and/or their representatives of these components. Components shall be identified by part number and/or National Stock Number if known.

a. Rust Proofing and Painting. Rust proofing does not apply to processing of fuel tanks, radiators, engine, transmission, vehicle suspension, transfer, and axles. Repair all body and rust damage before rust proofing vehicle. All vehicles shall be rust proofed as required.

Procedures for corrosion prevention and control are in accordance with TM 4795-34/2.

Prime and paint per latest edition of TM 4750-15/1. All vehicle shall be painted with CARC. Paint color will be provided by the D7G Tractor Item Manager, Supply Chain Management Center, (Code 577-1) and/or their representative upon induction of the vehicles into the repair cycle.

All D7G Tractor cab interiors shall be painted in the existing color. This paint shall be a lead and chromate free based paint.

b. Data Plates And Decals. Each REBUILD D7G Tractor shall have a REBUILD data plate affixed next to the existing vehicle data plate after vehicle has completed the repair cycle. The data plate shall meet the requirements of MIL-STD-130 and TM 4750-15/1. The REBUILD data plate shall contain the following information:

VEHICLE SERIAL NO. _____
REPAIRED IN ACCORDANCE WITH SOW-04-CSLE-08757A-1/1.
CONTRACTOR REPAIR FACILITY _____
DATE _____
HOUR READING AT TIME OF IROAN _____.

3.3.3 PHASE III - Inspection, Testing And Acceptance.

a. Inspection, testing and acceptance of the D7G Tractor shall be conducted in accordance with provisions of this SOW and RS-08757A-50.

b. The Contractor shall be responsible for conducting required tests and shall ensure all necessary personnel are available to complete the final acceptance. Acceptance tests shall be held

at the Contractor facility. MCSC (Code CSLE), Albany, Georgia and/or their representatives shall be given a minimum of two weeks notice prior to beginning acceptance testing. The test area shall be set up with all safety consideration incorporated (test area clearly defined, limit excess. to unauthorized vehicle and foot traffic, etc.).

c. The Contractor shall be responsible for correcting any deficiencies identified during inspection/testing. MCSC (Code CSLE), Albany, Georgia and/or their representatives may require the Contractor to repeat tests or portions thereof, if the original tests fail to demonstrate compliance with this SOW.

d. Acceptance testing on all D7G Tractors repaired under the provisions of this SOW shall be accomplished in accordance with RS-08757A-50 and provisions of this SOW.

e. Vehicle Markings. Registration numbers and other markings shall be applied in accordance with MIL-STD- 642. Lifting and tie down attachments shall be identified with one inch letters indicating " SLING POINT" or "TIE DOWN".

f. Instruction Plates. The D7G Tractor shall be equipped with instruction plates suitably located, describing any special or important procedures to be followed in operating and servicing the equipment. Plates shall be of a material which will last and remain legible for the life of the equipment, and shall be securely affixed thereto with nonferrous screws, rivets or bolts of not less than 1/8 inch diameter.

g. Record Jacket. All major equipment or components serial numbers that are replaced during the REBUILD are to be identified by the Contractor for entry in the record jacket of the D7G Tractor (this includes engines, transmissions, etc.). Information will list the D7G Tractor serial number, name of equipment/component(s) replaced, serial number of deficiency equipment/component(s), serial number of replacement equipment/component(s), and if the equipment/component(s) is new or rebuilt.

3.3.4 Phase IV - Packaging, Handling, Storage, And Transportation (PHS&T).

a. The Contractor shall be responsible for preservation and packaging of items being repaired under the terms of this statement of work. Items scheduled for long term storage shall be in accordance with level "A" requirements of ATPD 2241. Items scheduled for domestic shipment for immediate use or shipment to overseas destinations with the exception of Maritime Prepositioned Forces (MPF) shall be level "B", Drive-on/Drive-off. Items scheduled for overseas shipment shall have a label affixed which reads "NOT FOR WEATHER DECK STOWAGE." Items scheduled for shipment to MPS shall be level "B", MPS Modified Drive Away.

b. The Terms Drive-on/Drive-off and MPF Modified Drive Away are defined as follows:

(1) Drive-on/Drive-off: Batteries will be hot and disconnected from vehicle electrical system. Terminals and leads will be taped. Fuel tank will be filled ¼ full of JP 5/8. The air intake system, exhaust and brake systems, drive-train and gauges are to be depreserved.

(2) MPS Modified Drive Away: Batteries shall be hot and connected to vehicle electrical system. Fuel tank shall filled $\frac{3}{4}$ full of JP 5/8. The air intake system, exhaust and brake systems, drive-train and gauges are to be depreserved. Fire extinguisher bracket and seats (all) shall be installed.

c. Marking for shipment and storage shall be in accordance with MIL-STD-129.

d. The Marine Corps will provide the contractor with shipping address(es) for delivery of repaired equipment. The Contractor shall be responsible for arranging for shipment of the equipment to the pre-designed site(s). The Marine Corps will be responsible for transportation costs associated with shipping the subject equipment to and from the contractor.

3.4 Configuration Management.

3.4.1 Configuration Status Accounting (CSA).

a. The Contractor shall determine the application status of approved configuration changes by visual inspections to the extent possible. The government will identify the configuration changes to be inspected by furnishing a Configuration Control List (Appendix D) to the Contractor. The Contractor shall use one checklist for each D7G Tractor to record the inspection findings along with other required data.

b. The Contractor shall record serial numbers of the assemblies listed on the Configuration Control List. The Contractor shall record the information on the same form that was used to record the application status of configuration changes.

c. The following approved MI and Technical Instruction (TI) shall be applied during Phase II of the REBUILD process:

MI-08757A-35/1 Modify Battery Box Cover

TI-08757A-25/2 Instructions for Installation of 8 Pin Military Standard Receptacle.

3.4.2 Configuration Control. The Contractor shall apply configuration control procedures to established configuration items. The contractor shall not implement configuration changes to an item's documented performance or design characteristics without prior written authorization. If it is necessary to temporarily depart from the authorized configuration, the contractor shall prepare and submit a Request For Deviation. MIL-HDBK-61 and ANSI/EIA-649 provide guidance for preparing this configuration control document.

3.5 Government Furnished Equipment (GFE)Accountability/Government Furnished Materiel (GFM). The Management Control Activity (MCA/Code 573-2) will coordinate Government Furnished Equipment/Government Furnished Material (GFE)/(GFM) request and maintain a central control system on all GFE Accountability Agreements to the contractor for signature on

an annual basis to establish a chain of custody and identify property responsibilities for Marine Corps assets. The contractor is to acknowledge receipt of GFM to the MCA within 15 days of receipt. (This can be done by mailing (Material Management Department, Management Control Activity (Code 573-2), 814 Radford Blvd., STE 20320, Albany, GA 31704-0320) or faxing (Commercial 229-639-5498 or DSN 567-5498) a copy of the DD1348).

3.6 Contactor Furnished Material (CFM). The contractor may requisition material as required in the performance of the SOW through the DoD Supply System. DoD 4000.25-1-M (MILSTRIP) Chapter 11 provides guidance to contractors on the requisitioning process. The contractor's decision to utilize CFM procured from the DoD Supply System shall be based upon cost effectiveness, availability of material and the required completion/delivery date.

3.7 Quality Assurance Provisions. The performances of the Contractor and the quality of work delivered, material provided and documents written shall be subject to in-process review and inspection by MCSC, (Code CSLE), Albany, Georgia and/or their Representatives during contract performance. Inspection may be accomplished at any work location. Authorized MCSC (Code CSLE), Albany, Georgia and/or their Representatives shall be permitted to observe the work/task accomplishment or to conduct inspections at all reasonable hours within contractor normal working hours. Acceptance tests shall be held in-plant. Inspection by MCSC, (Code CSLE), Albany, Georgia and/or their Representatives of all acceptance tests plans, materials and associated lists furnished hereunder does not relieve the Contractor from any responsibility regarding defects or other failures to meet contract requirements which may be disclosed prior to final acceptance.

The Contractor shall provide and maintain a Quality System that as a minimum, adheres to the requirements of ANSI/ISO/ASQC Q9002-1994, Quality System-Model for Quality Assurance in Production, Installation, and Servicing. The Contractors work shall be subject to In-Process Reviews and Inspections for compliance with Quality Systems by MCSC (Code CSLE), Albany, Georgia and/or their Representatives. Noncompliance with procedures resulting in degraded quality of work may result in a stop-work order requiring action by the Contractor to correct the work performed and to enforce compliance with quality assurance procedures or face contract termination. Notwithstanding such, MCSC (Code CSLE), Albany, Georgia and/or their representatives inspection, it shall be the Contractor responsibility to ensure that the entire system meets the performance requirements delineated and addressed in the D7G Tractor RS-08757A-50 and this SOW.

Quality assurance operations performed by the Contractor shall be subject to the MCSC (Code CSLE), Albany, Georgia and/or their representatives verification at any time. MCSC (Code CSLE), Albany, Georgia and/or their representatives verifications can include, but shall not be limited in any matter, to the following:

- a. Inspection of materials, products, assemblies, and documentation to assess compliance with quality standards.

b. Surveillance of operations to determine that quality assurance, practices, methods, and procedures are being properly applied.

c. Inspections of deliverable products to assure compliance with all requirements of the D7G Tractor, this SOW, and applicable documents used herein.

d. Failure of the contractor to promptly correct deficiencies discovered, shall be a reason for suspension of acceptance until corrective action has been made.

3.8 Acceptance. The performance of the Contractor and the quality of work delivered, including all equipment furnished and documentation written or compiled, shall be subject to in-process review and inspection during performance. Inspection may be accomplished in-plant or at any work site or location, and MCSC (Code CSLE), Albany, Georgia and/or their representatives shall be permitted to observe the work or to conduct inspection at all reasonable hours within the contractor's normal working hours. Final inspection and acceptance testing shall be conducted at the Contractor facility. Final acceptance shall be conducted on 100 percent of items to verify that the units meet all requirements.

a. Acceptance Testing. The D7G Tractors REBUILD under the provisions of this SOW shall be accomplished in accordance with RS-08757A-50, D7G Tractor Final Inspection Checklist (Appendix B of this SOW)

3.9 Rejection. Failure to comply with any of the specified requirements listed herein shall be reason for rejection by MCSC (Code CSLE), Albany, Georgia and/or their representatives. The Contractor shall, at no additional cost to MCSC (Code CSLE), Albany, Georgia and/or their representatives, provide the following:

a. Develop an approach for modification or correction of all deficiencies.

b. On approval of a documented approach, the Contractor shall correct the deficiencies and repeat verification until acceptable compliance with acceptance test procedures is demonstrated.

4.0 REPORTS. All report deliverables shall be submitted in hard copy to Marine Corps Systems Command, (Code CSLE), 814 Radford Blvd., Suite 20320, Albany, Georgia 31704-0320 unless directed otherwise in a Contract Data Requirement List.

4.1 D7G Tractor Initial Inspection Checklist. The Contractor shall complete the D7G Tractor Initial Inspection Checklist (Appendix A) for each D7G Tractor repaired. These documents shall be available during final acceptance testing. One copy of each document shall be provided to Marine Corps Systems Command, (Code CSLE), Albany, GA., after final acceptance of the D7G Tractor.

4.2 D7G Tractor Final Inspection Report. The Contractor shall provide one copy, per vehicle, of the D7G Tractor Final Inspection report (Appendix B). The report shall be available for review

during the final acceptance testing and one copy shall be sent to Marine Corps Systems Command, (Code CSLE), Albany, GA., upon acceptance of D7G Tractor

4.3 D7G Tractor Road Test and Operational Test. The Contractor shall provide one copy, per vehicle, of the D7G Tractor Road Test and Operational Test (Appendix C). The report shall be available for review during the final acceptance testing and one copy shall be sent Marine Corps Systems Command (Code CSLE), Albany, GA., upon acceptance of the D7G Tractor.

4.4 Configuration Control List. The Contractor shall provide one copy, per vehicle, of the Configuration Control List (Appendix D). The report shall be available for review during the final acceptance testing and one copy shall be sent to Marine Corps Systems Command (Code CSLE), Albany, GA., upon acceptance of the D7G Tractor.

D7G TRACTOR INITIAL INSPECTION CHECKLIST

REBUILD Standard 08757A-50 Characteristic and Figure numbers.

ITEM	CHARACTERISTIC AND FIGURE NUMBER	REMARKS	PASS	FAIL
1	Engine Condition Operation Leakage Mounting Screws Washers Nuts Paint Spec. Conformance Coverage Lubrication Application and Type			
2	Fan and Alternator Belts (fig 2-51 and 2-52) Condition Adjustment			
3	Engine Coolant Lines (fig 2-45, 2-57, and 2-58) Condition Leakage Mounting Clamps			
4	Torque Converter Oil Cooler Lines (fig 2-59) Condition Leakage			
5	Radiator (fig 2-45) Condition Coolant Level Leakage Mounting Screws Washers Nuts Paint Spec. Conformance Coverage			

6	Muffler (fig 2-41) Condition Mounting Screws Washers Nuts			
7	Turbocharger Oil Lines (fig 2-60) Condition Leakage Mounting Screws Washers Nuts			
8	Engine Air Cleaner (fig 2-43) Condition Mounting Screws Washers Nuts Paint Spec. Conformance Coverage			
9 ₁	Fuel Injection Lines (fig 2-65) Condition Leakage Fittings Secure Mounting Clamps and Bolts			
10	Fuel Priming Pump and Primary Filter (fig 2-69) Condition Operation Leakage Mounting Screws Washers Nuts ₁			

11	Secondary Fuel Filter (fig 2-71) Condition Leakage Element Secure			
12	Fuel Supply and Drain Lines (fig 2-67 and 2-68) Condition Leakage Fitting Secure Mounting			
13	Either Starting Aid (fig 2-62) Condition Operation Mounting Screws Washers Nuts			
14	Electric Starting Motor (fig 2-75) Condition Operation Mounting			
15	Transmission (fig 2-340) Fluid Level Condition Mounting Operation Paint Spec. Conformance Coverage Lubrication Application and Type			
16	Brake Hydraulic Actuators (fig 2-113) Condition Mounting Operation Paint Spec. Conformance Coverage			

17	Steering Clutch Control Rods and Valves (fig 2-111) Condition Mounting Operation			
18	Transmission and Steering Clutch Oil Filter (fig 2-86) Condition Leakage Mounting Screws Washers Nuts Paint Spec. Conformance Coverage			
19	Magnetic Screen (fig 2-87) Condition Leakage Mounting Screws Washers Nuts Paint Spec. Conformance Coverage			
20	Transmission Oil Pump (fig 2-84) Condition Leakage Mounting Paint Spec. Conformance Coverage			
21	Drive Shaft (fig 2-79) Condition Mounting Screws Washers Paint Spec. Conformance Coverage			

22	Final Drives (fig 2-612) Condition Leakage Operation Lubrication Application and Type Paint Spec. Conformance Coverage			
23	Torque Divider Scavenge Pump (fig 2-89) Condition Leakage Mounting Screws Washers Paint Spec. Conformance Coverage			
24	Torque Converter (fig 2-110) Condition Leakage Operation Mounting Nuts Washers Paint Spec. Conformance Coverage			
25	Transmission Controls (fig 2-103 and 2-203) Condition Operation Mounting Screws Washers Nuts			

26	Equalizer Bars (fig 2-137) Condition Weldments Mounting Screws Washers Nuts Paint Spec. Conformance Coverage			
27	Tool Box (fig 2-32) Condition Mounting Screws Washers Nuts Paint Spec. Conformance Coverage			
28	Fenders (fig 2-39) Condition Weldment Mounting Screws Washers Nuts Paint Spec. Conformance Coverage			
29	Track Roller Frames (fig 2-141) Condition Weldment Mounting Screws Washers Nuts Paint Spec. Conformance Coverage			

30	Track Carrier Rollers (fig 2-129) Condition Leakage Mounting Bolts Washers Paint Spec. Conformance Coverage			
31	Recoil Mechanism Guards (fig 2-125) Condition Mounting Screws Washers Paint Spec. Conformance Coverage			
32	Hydraulic Track Adjuster (fig 2-134) Condition Leakage Operation Mounting Screws Washers Lubrication Application and Type			
33	Front Idlers (fig 2-131) Condition Leakage Mounting Screw Washers Nuts Lubrication Application and Type Paint Spec. Conformance Coverage			

34	Track Rollers (fig 2-130) Condition Leakage Mounting Screws Washers Lubrication Application and Type Paint Spec. Conformance Coverage			
35	Track Chain Assembly (fig 2-399) Condition Leakage Lubrication Application and Type			
36	Radiator Guard (fig 2-50) Condition Mounting Screws Washers Nuts Paint Spec. Conformance Coverage			
37	Hood (fig 2-34) Condition Mounting Screws Washers Nuts Paint Spec. Conformance Coverage			

38	Fuel Tank (fig 2-38) Condition Leakage Mounting Screws Washers Nuts Paint Spec. Conformance Coverage			
39	Crankcase Guards (fig 2-40) Condition Weldment Mounting Screws Washers Paint Spec. Conformance Coverage			
40	Roll-Over Protection Structure (ROPS) Mounting (fig 2-29) Condition Mounting Bolts Washers Nuts Paints Spec. Conformance Coverage			
41	Cab Condition Weldments Mounting Screws Washers Window Glass Seat Paint Spec Conformance Coverage			

42	Windshield Wipers (Front and Rear) (fig 2-191 through 2-194) Condition Operation Mounting Screws Washers			
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44	Cab Heater and Controls (fig 2-197 and 2-199) Condition Operation Mounting Screws Washers			
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47	Batteries and Wiring (fig 2-722 and 2-223) Condition Terminal Connections Mounting Screws Washers Nuts Battery Boxes Mounting Paint Spec Conformance Coverage			

48	Battery Disconnect Switch (fig 2-187) Condition Operation			
49	Track Roller Guards (fig 2-124) Condition Mounting Screws Washers Nuts Paint Spec. Conformance Coverage			
50	Governor and Decelerator Controls (fig 2-73 and 2-201) Condition Operation Mounting Screws Washers Huts			
51	Headlamps (fig 2-15) Condition Operation Mounting Screws Washers Nuts Paint Spec. Conformance Coverage			
52	Floodlamps (fig 2-17) Condition Operation Mounting Screws Washers Nuts Paint Spec. Conformance Coverage			

53	Rear Lamps (fig 2-16) Condition Operation Mounting Screws Washers Nuts Paint Spec. Conformance Coverage			
54	Slave Receptacle Condition Operation Mounting Screws Washers Nuts Cable Connections Secure			
55	Bulldozer and Pusharms (fig 2-4) Condition Weldments Mounting Screws Washers Nuts Lubrication Application and Type Paint Spec. Conformance Coverage			
56	Tilt Cylinder (fig 2-159) Condition Leakage Operation Paint Spec Conformance Coverage			

57	Tilt Cylinder Lines (fig 2-153) Condition Leakage Fitting Secure Paint Spec. Conformance Coverage			
58	Lift Cylinder Mounting Brackets (fig 2-35) Condition Leakage Mounting Screws Washers Nuts Lubrication Application and Type Paint Spec. Conformance Coverage			
59	Lift Cylinders (fig 2-156) Condition Leakage Mounting Screws Washers Nuts Lubrication Application and Type			
60	Lift Cylinder Lines (fig 2-6) Condition Leakage Mounting Screws Washers Nuts Paint Spec. Conformance Coverage			

61	Hydraulic Tank (fig 2-36) Condition Leakage Mounting Screws Washers Nuts Lubrication Application and Type Paint Spec. Conformation Coverage			
62	Bulldozer Control Valve (fig 2-100) Condition Leakage Mounting Screws Washer Nuts Paint Spec. Conformance Coverage			
63	Bulldozer Control Linkage (fig 2-94) Condition Operation			
64	Ripper Control Linkage (fig 2-96) Condition Operation			
65	Hydraulic Pump Lines (fig 2-101) Condition Leakage Fitting Secure Mounting Screws Washers Paint Spec. Conformance Coverage			

66	Pressure Control Valve (fig 2-92) Condition Leakage Mounting Screws Washers Paint Spec. Conformance Coverage			
67	Pilot Valves for Bulldozer Tilt and Ripper Lift (fig 2-98) Condition Leakage Mounting Screws Washers Paint Spec. Conformance Coverage			
68	Hydraulic Oil Pump (fig 2-91) Condition Leakage Mounting Screws Washers Paint Spec. Conformance Coverage			
69	Winch Control Linkage (fig 2-95) Condition Operation Mounting Screws Washers Nuts		<u>PAS</u> <u>S</u>	<u>FAI</u> <u>L</u>

D7G TRACTOR FINAL INSPECTION REPORT**REBUILD Standard 08757A-50 Characteristic and Figure numbers.**

ITEM	CHARACTERISTIC AND FIGURE NUMBER	METHOD OF INSPECTION	REMARKS
1	Engine Condition Operation Leakage Mounting Screws Washers Nuts Paint Spec. Conformance Coverage Lubrication Application and Type	_____ Visual _____ Functional _____ Visual _____ Wrench _____ Visual _____ Wrench _____ Visual _____ Visual _____ Certification	
2	Fan and Alternator Belts (fig 2-51 and 2-52) Condition Adjustment	_____ Visual _____ Gage	
3	Engine Coolant Lines (fig 2-45, 2-57, and 2-58) Condition Leakage Mounting Clamps	_____ Visual _____ Visual _____ Screwdriver	
4	Torque Converter Oil Cooler Lines (fig 2-59) Condition Leakage	_____ Visual _____ Visual	

5	Radiator (fig 2-45) Condition Coolant Level Leakage Mounting Screws Washers Nuts Paint Spec. Conformance Coverage	____ Visual ____ Visual ____ Visual ____ Wrench ____ Visual ____ Wrench ____ Visual ____ Visual	
6	Muffler (fig 2-41) Condition Mounting Screws Washers Nuts	____ Visual ____ Visual ____ Wrench ____ Visual ____ Wrench	
7	Turbocharger Oil Lines (fig 2-60) Condition Leakage Mounting Screws Washers Nuts	____ Visual ____ Visual ____ Wrench ____ Visual ____ Wrench	
8	Engine Air Cleaner (fig 2-43) Condition Mounting Screws Washers Nuts Paint Spec. Conformance Coverage	____ Visual ____ Wrench ____ Visual ____ Wrench ____ Visual ____ Visual	
91	Fuel Injection Lines (fig 2-65) Condition Leakage Fittings Secure Mounting Clamps and Bolts	____ Visual ____ Visual ____ Wrench ____ Torque Wrench	

10	Fuel Priming Pump and Primary Filter (fig 2-69) Condition Operation Leakage Filter Bowl Secure Mounting Screws Washers Nuts	_____ Visual _____ Functional _____ Visual _____ Wrench _____ Wrench _____ Visual _____ Wrench	
11	Secondary Fuel Filter (fig 2-71) Condition Leakage Element Secure	_____ Visual _____ Visual _____ Strap Wrench	
12	Fuel Supply and Drain Lines (fig 2-67 and 2-68) Condition Leakage Fitting Secure Mounting	_____ Visual _____ Visual _____ Wrench _____ Wrench	
13	Either Starting Aid (fig 2-62) Condition Operation Cannister Secured Mounting Screws Washers Nuts	_____ Visual _____ Functional _____ Hand Tighten _____ Wrench _____ Visual _____ Wrench	
14	Electric Starting Motor (fig 2-75) Condition Operation Mounting	_____ Visual _____ Functional _____ Wrench	

15	Transmission (fig 2-340) Fluid Level Condition Mounting Operation Paint Spec. Conformance Coverage Lubrication Application and Type	____ Visual ____ Visual ____ Visual ____ Functional ____ Visual ____ Visual ____ Certification	
16	Brake Hydraulic Actuating Mechanisms (fig 2-113) Condition Mounting Operation Paint Spec. Conformance Coverage	____ Visual ____ Wrench ____ Functional ____ Visual ____ Visual	
17	Steering Clutch Control Rods and Valves (fig 2-111) Condition Mounting Operation	____ Visual ____ Wrench ____ Functional	
18	Transmission and Steering Clutch Oil Filter (fig 2-86) Condition Leakage Mounting Screws Washers Nuts Paint Spec. Conformance Coverage	____ Visual ____ Visual ____ Wrench ____ Visual ____ Wrench ____ Visual ____ Visual	

19	Magnetic Screen (fig 2-87) Condition Leakage Mounting Screws Washers Nuts Paint Spec. Conformance Coverage	_____ Visual _____ Visual _____ Wrench _____ Visual _____ Wrench _____ Visual _____ Visual	
20	Transmission Oil Pump (fig 2-84) Condition Leakage Mounting Paint Spec. Conformance Coverage	_____ Visual _____ Visual _____ Wrench _____ Visual _____ Visual	
21	Drive Shaft (fig 2-79) Condition Mounting Screws Washers Paint Spec. Conformance Coverage	_____ Visual _____ Wrench _____ Visual _____ Visual _____ Visual	
22	Final Drives (fig 2-612) Condition Leakage Operation Lubrication Application and Type Paint Spec. Conformance Coverage	_____ Visual _____ Visual _____ Functional _____ Certification _____ Visual _____ Visual	

23	Torque Divider Scavenge Pump (fig 2-89) Condition Leakage Mounting Screws Washers Paint Spec. Conformance Coverage	____ Visual ____ Visual ____ Wrench ____ Visual ____ Visual ____ Visual	
24	Torque Converter (fig 2-110) Condition Leakage Operation Mounting Nuts Washers Paint Spec. Conformance Coverage	____ Visual ____ Visual ____ Functional ____ Wrench ____ Visual ____ Visual ____ Visual	
25	Transmission Controls (fig 2-103 and 2-203) Condition Operation Mounting Screws Washers Nuts	____ Visual ____ Functional ____ Wrench ____ Visual ____ Wrench	
26	Equalizer Bars (fig 2-137) Condition Weldments Mounting Screws Washers Nuts Paint Spec. Conformance Coverage	____ Visual ____ Visual ____ Wrench ____ Visual ____ Wrench ____ Visual ____ Visual	

27	Tool Box (fig 2-32) Condition Mounting Screws Washers Nuts Paint Spec. Conformance Coverage	_____ Visual _____ Wrench _____ Visual _____ Wrench _____ Visual _____ Visual	
28	Fenders (fig 2-39) Condition Weldment Mounting Screws Washers Nuts Paint Spec. Conformance Coverage	_____ Visual _____ Visual _____ Wrench _____ Visual _____ Wrench _____ Visual _____ Visual	
29	Track Roller Frames (fig 2-141) Condition Weldment Mounting Screws Washers Nuts Paint Spec. Conformance Coverage	_____ Visual _____ Visual _____ Wrench _____ Visual _____ Wrench _____ Visual _____ Visual	
30	Track Carrier Rollers (fig 2-129) Condition Leakage Mounting Bolts Washers Paint Spec. Conformance Coverage	_____ Visual _____ Visual _____ Wrench _____ Visual _____ Visual _____ Visual	

31	Recoil Mechanism Guards (fig 2-125) Condition Mounting Screws Washers Paint Spec. Conformance Coverage	____ Visual ____ Wrench ____ Visual ____ Visual ____ Visual	
32	Hydraulic Track Adjuster (fig 2-134) Condition Leakage Operation Mounting Screws Washers Lubrication Application and Type	____ Visual ____ Visual ____ Functional ____ Wrench ____ Visual ____ Certification	
33	Front Idlers (fig 2-131) Condition Leakage Mounting Screw Washers Nuts Lubrication Application and Type Paint Spec. Conformance Coverage	____ Visual ____ Visual ____ Wrench ____ Visual ____ Wrench ____ Certification ____ Visual ____ Visual	

34	Track Rollers (fig 2-130) Condition Leakage Mounting Screws Washers Lubrication Application and Type Paint Spec. Conformance Coverage	____ Visual ____ Visual ____ Wrench ____ Visual ____ Certification ____ Visual ____ Visual	
35	Track Chain Assembly (fig 2-399) Condition Leakage Lubrication Application and Type	____ Visual ____ Visual ____ Certification	
36	Radiator Guard (fig 2-50) Condition Mounting Screws Washers Nuts Paint Spec. Conformance Coverage	____ Visual ____ Wrench ____ Visual ____ Wrench ____ Visual ____ Visual	
37	Hood (fig 2-34) Condition Mounting Screws Washers Nuts Paint Spec. Conformance Coverage	____ Visual ____ Wrench ____ Visual ____ Wrench ____ Visual ____ Visual	

38	Fuel Tank (fig 2-38) Condition Leakage Mounting Screws Washers Nuts Paint Spec. Conformance Coverage	____ Visual ____ Visual ____ Wrench ____ Visual ____ Wrench ____ Visual ____ Visual	
39	Crankcase Guards (fig 2-40) Condition Weldment Mounting Screws Washers Paint Spec. Conformance Coverage	____ Visual ____ Visual ____ Wrench ____ Visual ____ Visual ____ Visual	
40	Roll-Over Protection Structure (ROPS) Mounting (fig 2-29) Condition Mounting Bolts Washers Nuts Paints Spec. Conformance Coverage	____ Visual ____ Torque Wrench ____ Visual ____ Wrench ____ Visual ____ Visual	
41	Cab Condition Weldments Mounting Screws Washers Window Glass Seat Paint Spec Conformance Coverage	____ Visual ____ Visual ____ Wrench ____ Visual ____ Visual ____ Functional ____ Visual ____ Visual	

42	Windshield Wipers (Front and Rear) (fig 2-191 through 2-194) Condition Operation Mounting Screws Washers	_____ Visual _____ Functional _____ Wrench _____ Visual	
43	Windshield Washers (Front and Rear) (fig 2-195 and 2-196) Operation Mounting Screws Washers	_____ Functional _____ Wrench _____ Visual	
44	Cab Heater and Controls (fig 2-197 and 2-199) Condition Operation Mounting Screws Washers	_____ Visual _____ Functional _____ Wrench _____ Wrench	
45	Cab Light (fig 2-198) Condition Operation	_____ Visual _____ Functional	
46	Gages and Switches Condition Operation Mounting Screws Washers Nuts	_____ Visual _____ Functional _____ Wrench _____ Visual _____ Wrench	

47	Batteries and Wiring (fig 2-722 and 2-223) Condition Terminal Connections Mounting Screws Washers Nuts Battery Boxes Mounting Paint Spec Conformance Coverage	_____ Visual _____ Gages _____ Wrench _____ Wrench _____ Visual _____ Wrench _____ Wrench _____ Visual _____ Visual	
48	Battery Disconnect Switch (fig 2-187) Condition Operation	_____ Visual _____ Functional _____ Gage	
49	Track Roller Guards (fig 2-124) Condition Mounting Screws Washers Nuts Paint Spec. Conformance Coverage	_____ Visual _____ Wrench _____ Visual _____ Wrench _____ Visual _____ Visual	
50	Governor and Decelerator Controls (fig 2-73 and 2-201) Condition Operation Mounting Screws Washers Huts	_____ Visual _____ Functional _____ Wrench _____ Visual _____ Wrench	

51	Headlamps (fig 2-15) Condition Operation Mounting Screws Washers Nuts Paint Spec. Conformance Coverage	_____ Visual _____ Functional _____ Wrench _____ Visual _____ Wrench _____ Visual _____ Visual	
52	Floodlamps (fig 2-17) Condition Operation Mounting Screws Washers Nuts Paint Spec. Conformance Coverage	_____ Visual _____ Functional _____ Wrench _____ Visual _____ Wrench _____ Visual _____ Visual	
53	Rear Lamps (fig 2-16) Condition Operation Mounting Screws Washers Nuts Paint Spec. Conformance Coverage	_____ Visual _____ Functional _____ Wrench _____ Visual _____ Wrench _____ Visual _____ Visual	
54	Slave Receptacle Condition Operation Mounting Screws Washers Nuts Cable Connections Secure	_____ Visual _____ Functional _____ Wrench _____ Visual _____ Wrench _____ Wrench	

55	Bulldozer and Pusharms (fig 2-4) Condition Weldments Mounting Screws Washers Nuts Lubrication Application and Type Paint Spec. Conformance Coverage	_____ Visual _____ Visual _____ Wrench _____ Visual _____ Wrench _____ Certification _____ Visual _____ Visual	
56	Tilt Cylinder (fig 2-159) Condition Leakage Operation Paint Spec Conformance Coverage	_____ Visual _____ Visual _____ Functional _____ Visual _____ Visual	
57	Tilt Cylinder Lines (fig 2-153) Condition Leakage Fitting Secure Paint Spec. Conformance Coverage	_____ Visual _____ Visual _____ Wrench _____ Visual _____ Visual	
58	Lift Cylinder Mounting Brackets (fig 2-35) Condition Leakage Mounting Screws Washers Nuts Lubrication Application and Type Paint Spec. Conformance Coverage	_____ Visual _____ Visual _____ Wrench _____ Visual _____ Wrench _____ Certification _____ Visual _____ Visual	

59	Lift Cylinders (fig 2-156) Condition Leakage Mounting Screws Washers Nuts Lubrication Application and Type	____ Visual ____ Visual ____ Wrench ____ Visual ____ Wrench ____ Certification	
60	Lift Cylinder Lines (fig 2-6) Condition Leakage Mounting Screws Washers Nuts Paint Spec. Conformance Coverage	____ Visual ____ Visual ____ Wrench ____ Visual ____ Wrench ____ Visual ____ Visual	
61	Hydraulic Tank (fig 2-36) Condition Leakage Mounting Screws Washers Nuts Lubrication Application and Type Paint Spec. Conformation Coverage	____ Visual ____ Visual ____ Wrench ____ Visual ____ Wrench ____ Certification ____ Visual ____ Visual	

62	Bulldozer Control Valve (fig 2-100) Condition Leakage Mounting Screws Washer Nuts Paint Spec. Conformance Coverage	_____ Visual _____ Visual _____ Wrench _____ Visual _____ Wrench _____ Visual _____ Visual	
63	Bulldozer Control Linkage (fig 2-94) Condition Operation	_____ Visual _____ Functional	
64	Ripper Control Linkage (fig 2-96) Condition Operation	_____ Visual _____ Functional	
65	Hydraulic Pump Lines (fig 2-101) Condition Leakage Fitting Secure Mounting Screws Washers Paint Spec. Conformance Coverage	_____ Visual _____ Visual _____ Wrench _____ Wrench _____ Visual _____ Visual _____ Visual	
66	Pressure Control Valve (fig 2-92) Condition Leakage Mounting Screws Washers Paint Spec. Conformance Coverage	_____ Visual _____ Visual _____ Wrench _____ Visual _____ Visual _____ Visual	

67	Pilot Valves for Bulldozer Tilt and Ripper Lift (fig 2-98) Condition Leakage Mounting Screws Washers Paint Spec. Conformance Coverage	_____ Visual _____ Visual _____ Wrench _____ Visual _____ Visual _____ Visual	
68	Hydraulic Oil Pump (fig 2-91) Condition Leakage Mounting Screws Washers Paint Spec. Conformance Coverage	_____ Visual _____ Visual _____ Wrench _____ Visual _____ Visual _____ Visual	
69	Winch Control Linlage (fig 2-95) Condition Operation Mounting Screws Washers Nuts	_____ Visual _____ Functional _____ Wrench _____ Visual _____ Wrench	

D7G TRACTOR ROAD TEST AND OPERATIONAL TEST

Item	Characteristic	Method of Inspection
1	Lubricant, Coolant and Fluid Level Check Radiator Engine Crankcase Transmission, bevel gear and steering clutch compartment Final Drives	____ Visual ____ Visual ____ Visual ____ Visual
2	Brakes and Brake Lock The tractor and brakes shall be operated to the extent necessary to assure proper performance and adjustment.	____ Functional
3	Abnormal Heating Engine Torque Converter Engine Cooling System	____ Gage ____ Gage ____ Gage
4	Leaks Engine Transmission, bevel gear and steering clutch compartment Radiator Hoses All Hydraulic system and hoses All hydraulic pumps, valves and cylinders	____ Visual ____ Visual ____ Visual ____ Visual ____ Visual
5	Lamp Operational Test Exterior lights Interior lights	____ Visual ____ Functional ____ Visual ____ Functional
6	Electrical Circuit Test All wiring and electrical circuits shall be checked for shorts and continuity with a voltmeter to determine that the circuits will carry the voltage specified on the electrical schematic and required by the electrical units. Circuit tester	____ Functional
7	Mechanism Adjustment Check All electrical, mechanical and hydraulic mechanisms shall be checked for proper performance and adjustment and adjusted as necessary.	____ Functional
8	Throttle Control Security Operation	____ Visual ____ Functional
9	Decelerator Pedal Security Operation	____ Visual ____ Functional

10	Transmission Security Operational Leakage	_____ Visual _____ Functional _____ Visual
11	Steering Clutches Security Operation Leakage	_____ Visual _____ Functional _____ Visual
12	Brakes Security Operation Leakage	_____ Visual _____ Functional _____ Visual
13	Brake Lock Lever Security Operation	_____ Visual _____ Functional
14	Final Drives and Undercarriage Security Operation Leakage	_____ Visual _____ Functional _____ Visual
15	Bulldozer Security Operation Leakage	_____ Visual _____ Functional _____ Visual
16	Paint, Marking and Data Plate Check Painting, marking and service data shall be inspected for conformance to the specifications and other special requirements.	_____ Visual
17	Cleaning and Drying Specifications Exterior surfaces of the tractor shall be free of dirt, grease and other contaminants. Exposed surfaces to which applications of preservation is specified shall be cleaned and dried with the applicable process that will accomplish the cleaning without damage to the item.	_____ Visual

Vehicle;

Other than Vehicle Build No. 5R6803 Serial Number _____ Build No. _____

Transmission;

Other than Build Number 9P5382 Serial Number _____ Build No. _____

Engine;

Other than Build Number 1W0543 Serial Number _____ Build Number _____

Modification Instruction;	Applied Prior IROAN	Applied during IROAN
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MI-08757A-35/1

NOTE: Build numbers can be found on Vehicle Data Plates.

NOTE: This SOW is for Marine Corps standard D7G tractors only.

(1 Data Item)

Form Approved
OMB No. 0704-0188

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A. CONTRACT LINE ITEM NO.	B. EXHIBIT	C. CATEGORY: TDP _____ TM _____ OTHER _____ X
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D. SYSTEM/ITEM D7G Tractor	E. CONTRACT/PR NO.	F. CONTRACTOR
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1. DATA ITEM NO.	2. TITLE OF DATA ITEM	3. SUBTITLE
A001	Request For Deviation	Configuration Management

4. AUTHORITY (Data Acquisition Document No.) DI-CMAN-80640C	5. CONTRACT REFERENCE SOW 3.4.2	6. REQUIRING OFFICE MCLBA (583)
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7. DD 250 REQ LT	9. DIST STATEMENT REQUIRED	10. FREQUENCY ASREQ	12. DATE OF FIRST SUBMISSION SEE BLK 16	14. DISTRIBUTION		
8. APP CODE A	A	11. AS OF DATE	13. DATE OF SUBSEQUENT SUBMISSION	a. ADDRESSEE	Draft	b. COPIES
						Final
						Reg Repro

[illegible]

G. PREPARED BY <i>Carol Little</i>	H. DATE <i>1-2-01</i>	I. APPROVED BY <i>James C. Collins</i>	J. DATE <i>02317</i>
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